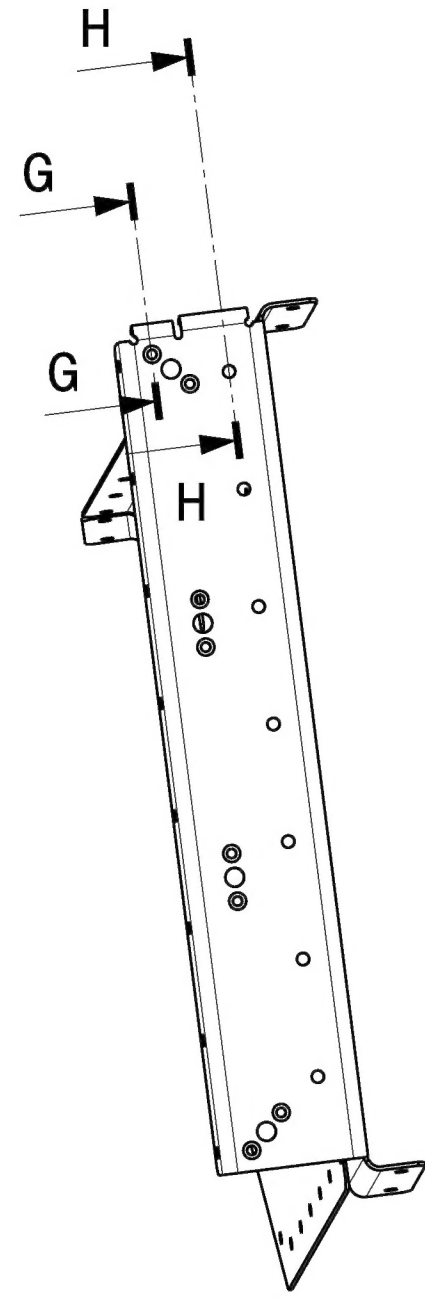
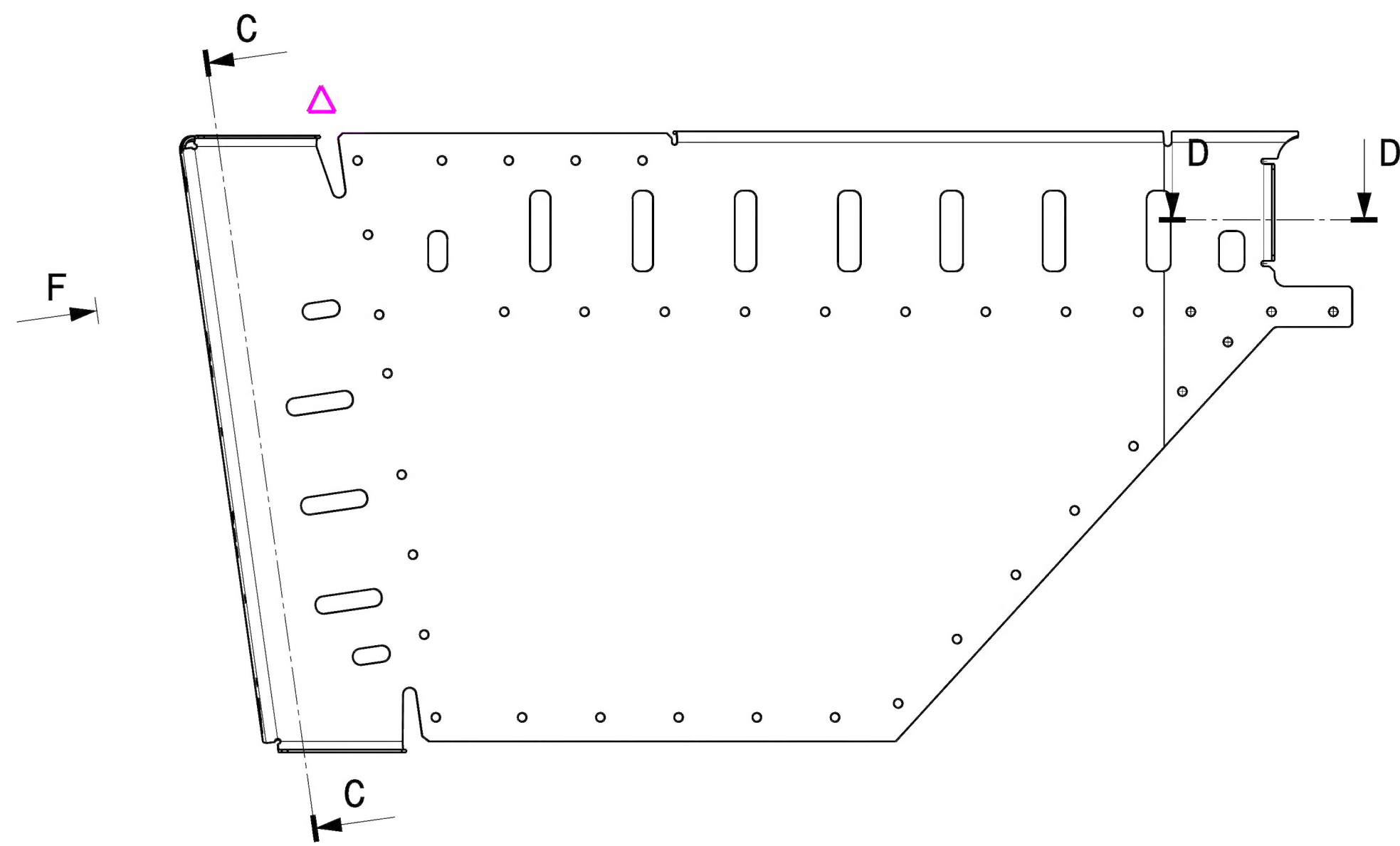


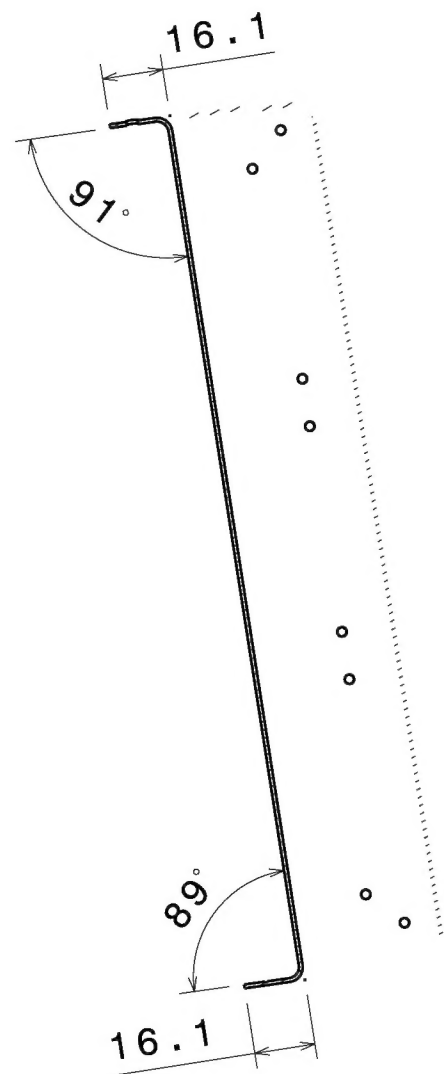
DRG NO QB21887/QB21920		SH A ↔ B	ISS P5Y			
ZONE	ISS	DESCRIPTION		DATE		APPROVALS
ALL	P5Y	INCREASED THE PROFILE OF THE CUT OUT AT G9. CHANGED ANCHOR NUT HOLES TO MATCH NEW IMPERIAL HARDWARE. AT G10 SHT 2. ECR R42262 INCORPORATED.		27 MAY 2015	MODIFIED:	B MITCHEM
		CHANGE CODE: PE		26 AUG 2015	DRG CHCK:	T CLARK
					PROJ ENGR:	
					MFG ENGR:	
					TECH APPL:	
				27 AUG 2015	DSGN APPL:	A G BUTCHER



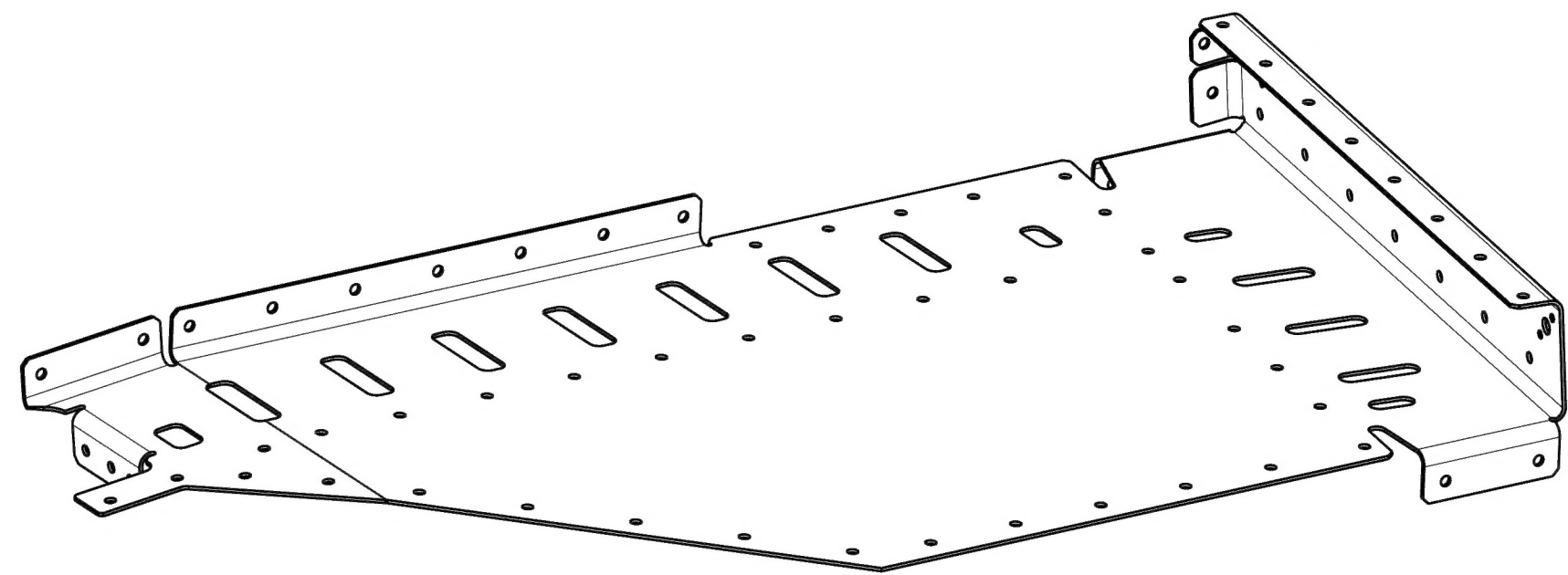
VIEW ON ARROW F



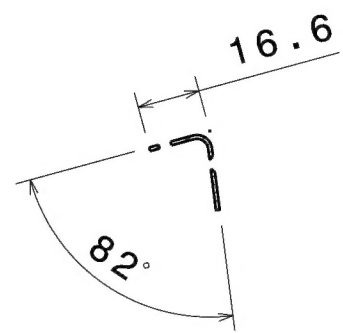
SECTION VIEW C-C  
SCALE 1:1



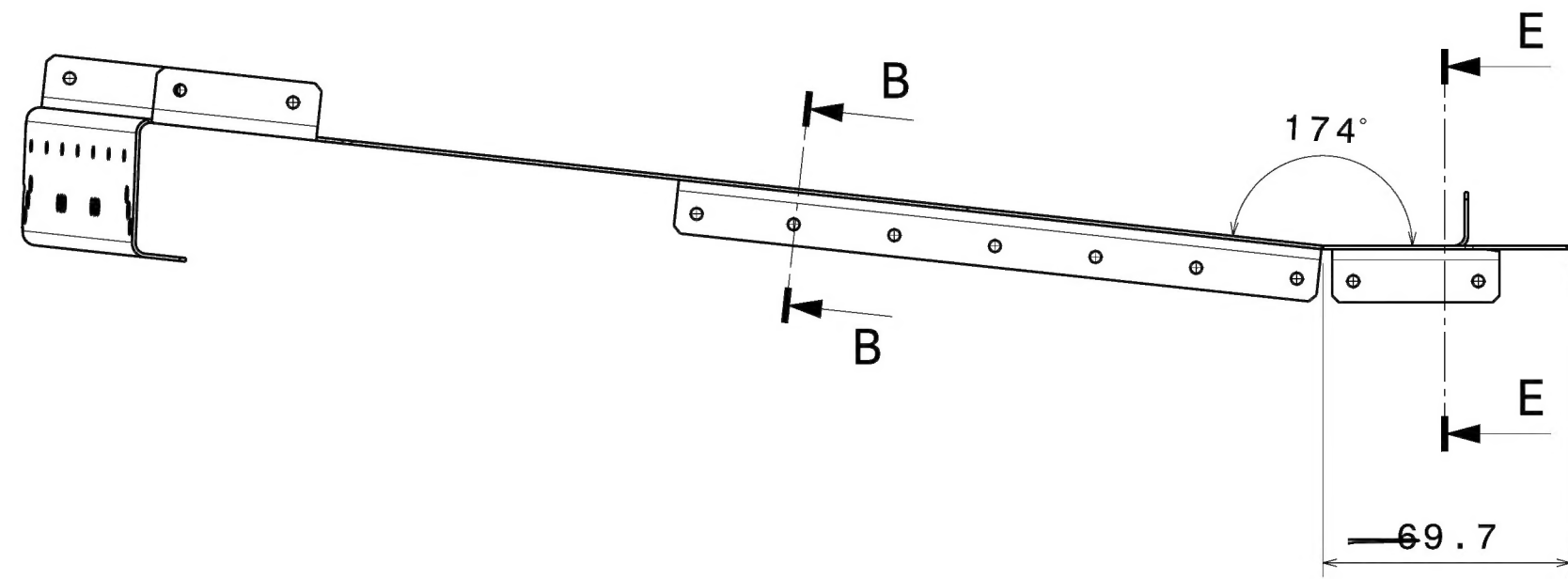
SECTION VIEW D-D  
SCALE 1:1



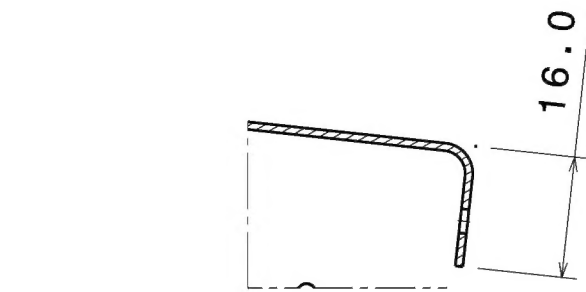
ISOMETRIC VIEW  
N.T.S



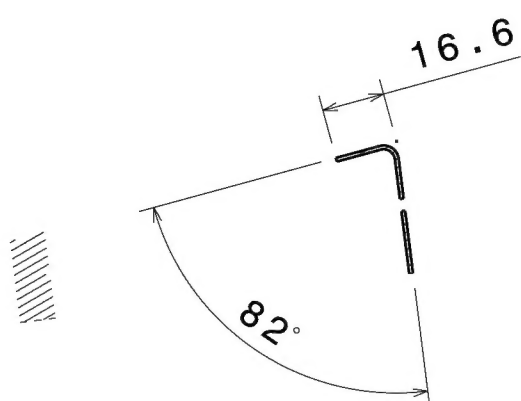
SECTION G-G



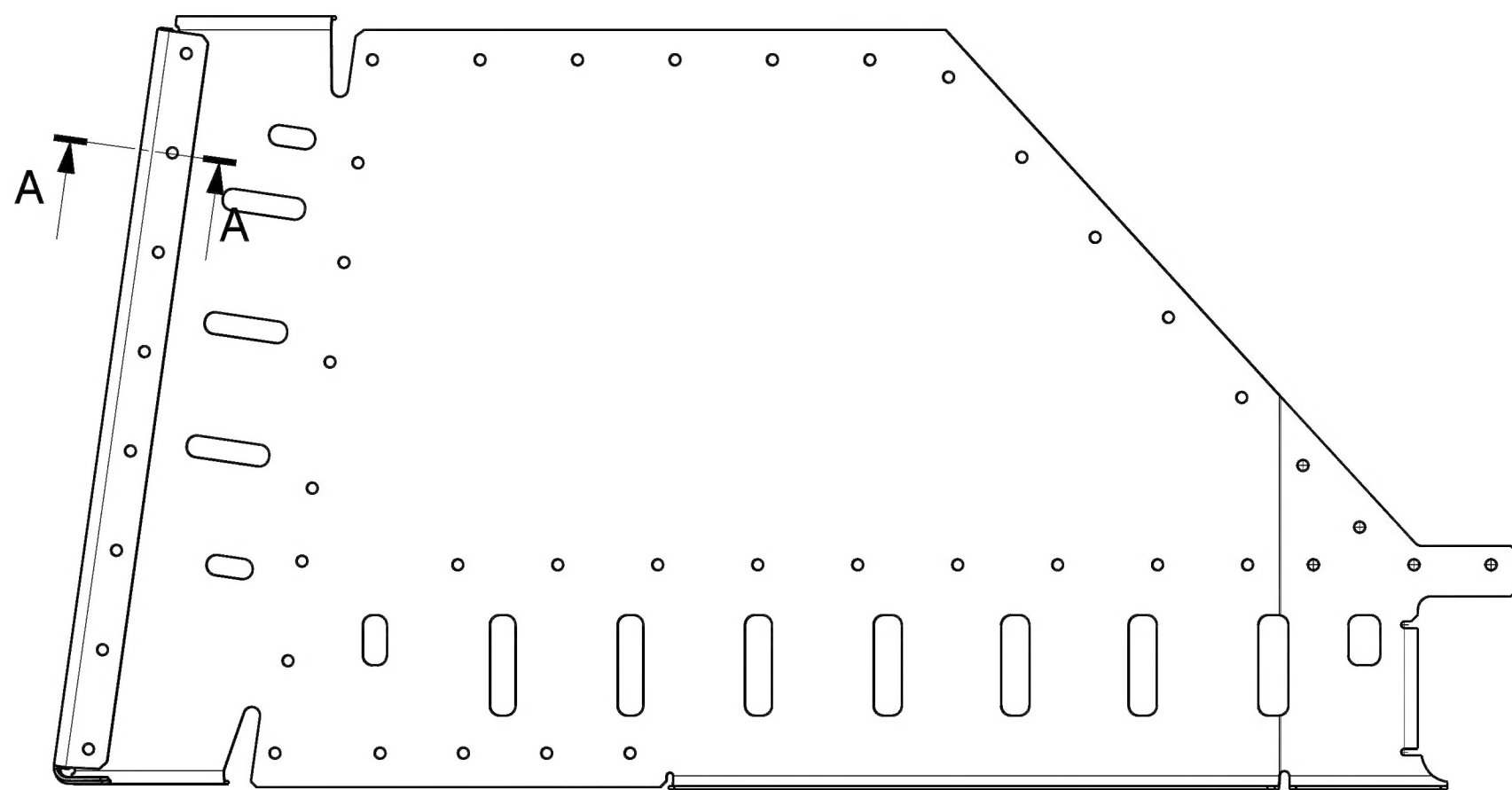
SECTION VIEW B-B  
SCALE 1:1



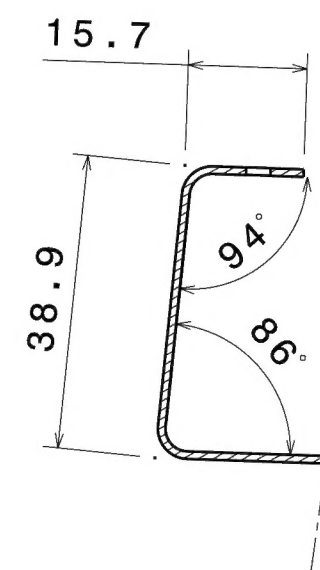
SECTION VIEW E-E  
SCALE 1:2



SECTION H-H



SECTION VIEW A-A  
SCALE 1:1



## NOTES

- MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
- REMOVE ALL BURRS AND SHARP EDGES.
- INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
- UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES:  $\pm 0.34$
- FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
- PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
- ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	

QB21887 - AS DRAWN  
QB21920 - OPP HAND

PART MARK  
TO QD5016



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UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN  
MILLIMETRES  
TOLERANCES ARE:  
DECIMALS ANGLES  
X. ± 1.0 ± 0.5 DEG  
.X ± 0.5  
.XX ± 0.25  
.XXX ± -  
SURFACE FINISH 3.2  
DO NOT SCALE DRAWING

THIRD ANGLE  
PROJECTION  
DRG PER ASME  
Y14.5M-1994  
OR  
BS 8888  
APPLICATION  
NEXT ASSY  
USED ON  
QB05043

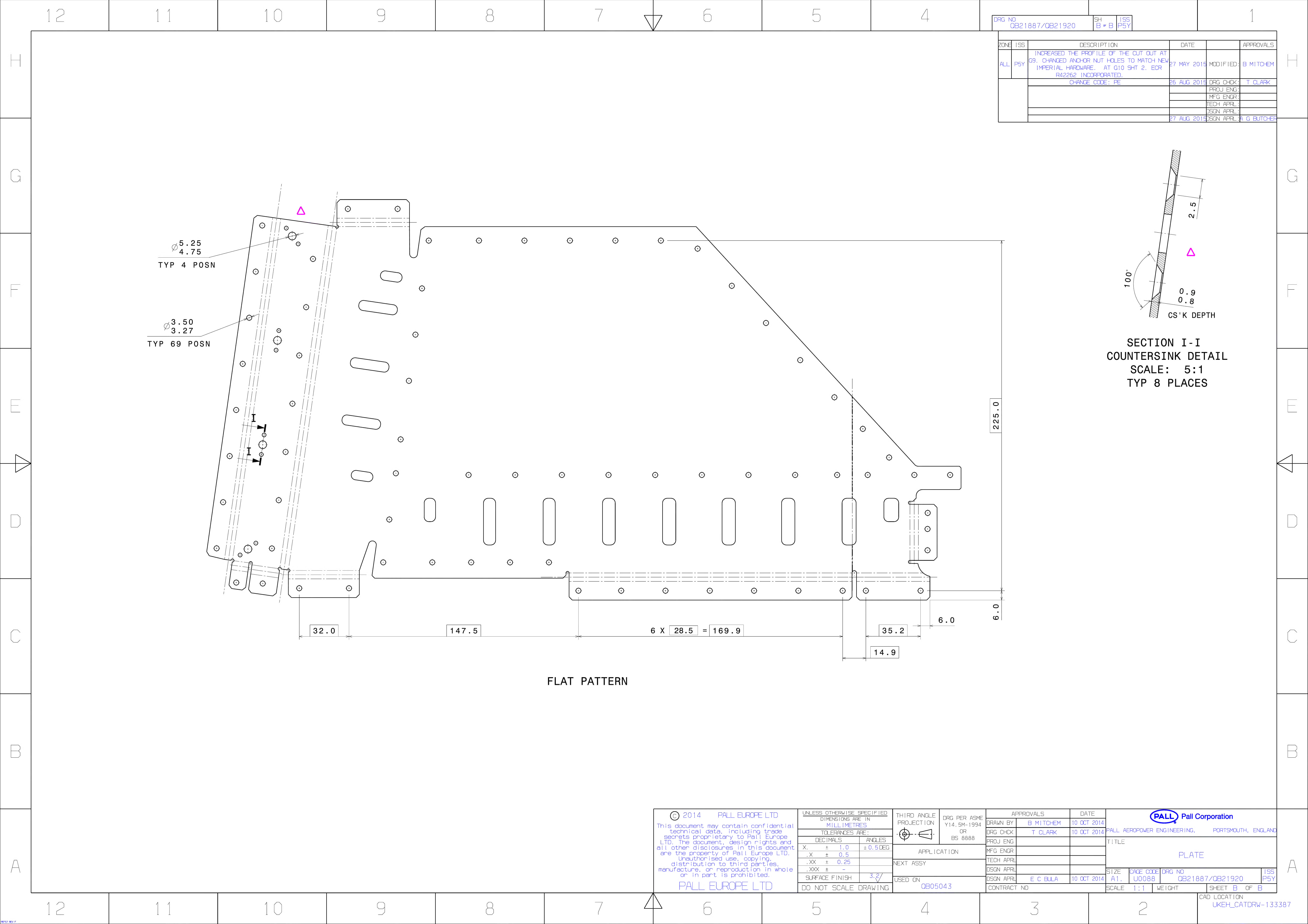
APPROVALS  
DRAWN BY  
B MITCHEM  
DRG CHCK  
T CLARK  
PROJ ENG  
MFG ENGR  
TECH APPL  
DSGN APPL  
E C BULA  
CONTRACT NO

DATE  
10 OCT 2014  
10 OCT 2014  
10 OCT 2014  
10 OCT 2014  
10 OCT 2014

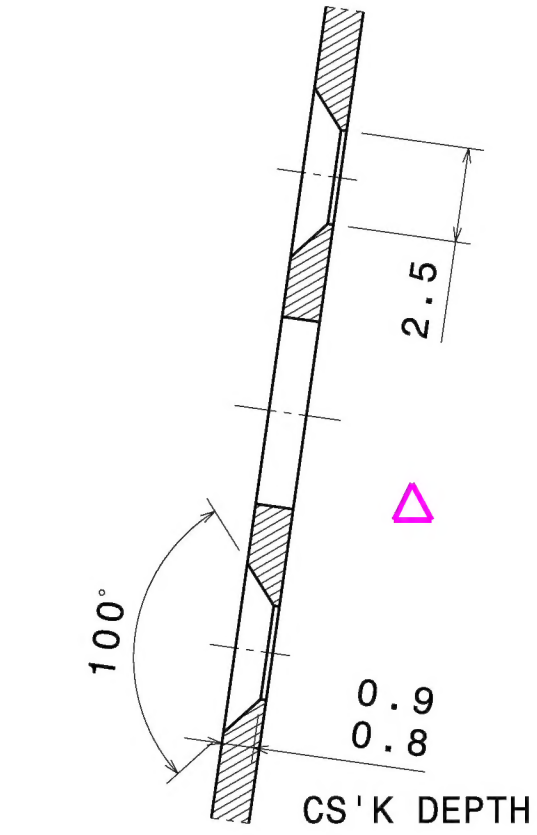
PALL Pall Corporation  
PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND  
TITLE  
PLATE  
SIZE  
A1.  
CASE CODE  
U0088  
DRG NO  
QB21887/QB21920  
ISS  
P5Y  
SCALE 1:1  
WEIGHT  
SHEET A OF B

CAD LOCATION  
UKEH\_CATDRW-133387





DRG NO QB21887/QB21920		SH B * B	ISS P5Y		
ZONE	ISS	DESCRIPTION		DATE	APPROVALS
ALL	P5Y	INCREASED THE PROFILE OF THE CUT OUT AT G9. CHANGED ANCHOR NUT HOLES TO MATCH NEW IMPERIAL HARDWARE. AT G10 SHT 2. ECR R42262 INCORPORATED.		27 MAY 2015	MODIFIED: B MITCHEM
		CHANGE CODE: PE		26 AUG 2015	DRG CHCK: T CLARK
					PROJ ENGR:
					MFG ENGR:
					TECH APPL:
				27 AUG 2015	DSGN APPL: A G BUTCHER



SECTION I-I  
COUNTERSINK DETAIL  
SCALE: 5:1  
TYP 8 PLACES

FLAT PATTERN

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